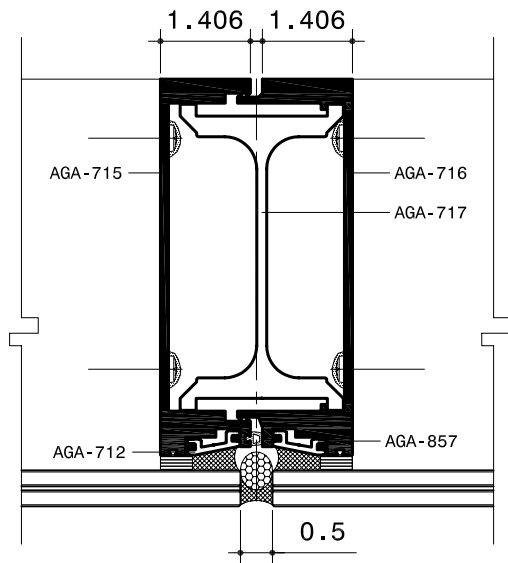
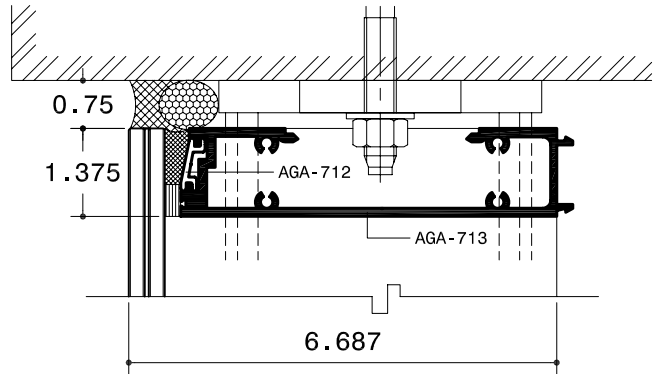


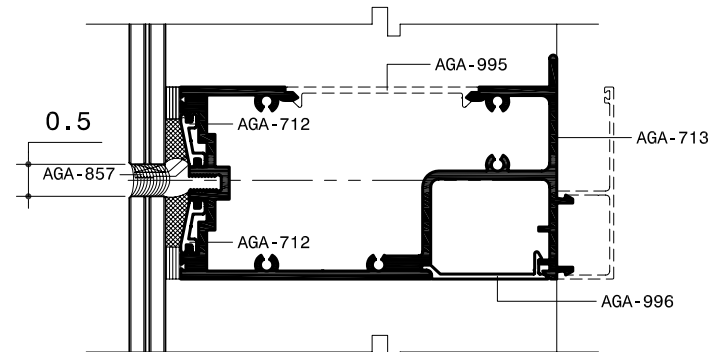
JAMB DETAIL



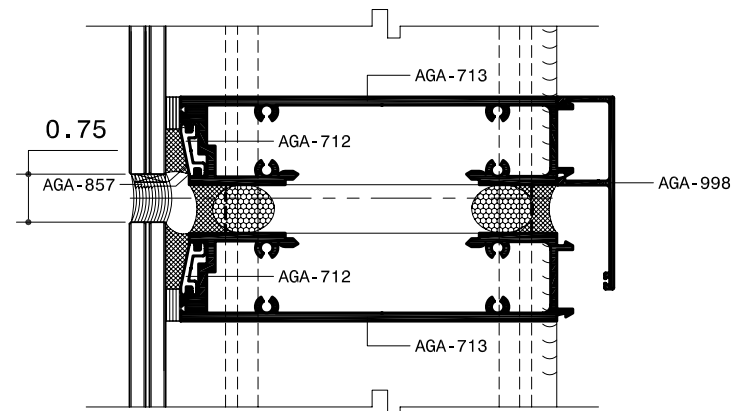
VERTICAL MULLION DETAIL



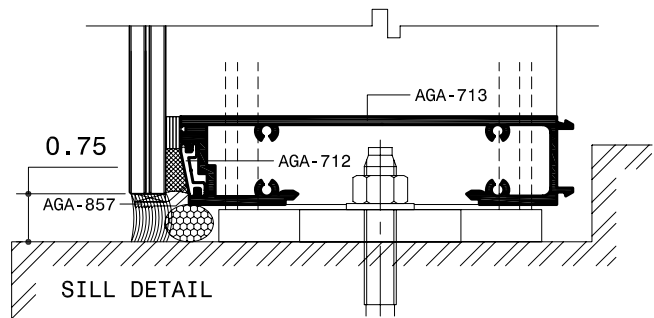
HEAD DETAIL



HORIZONTAL MULLION DETAIL



STACK JOINT DETAIL



SILL DETAIL